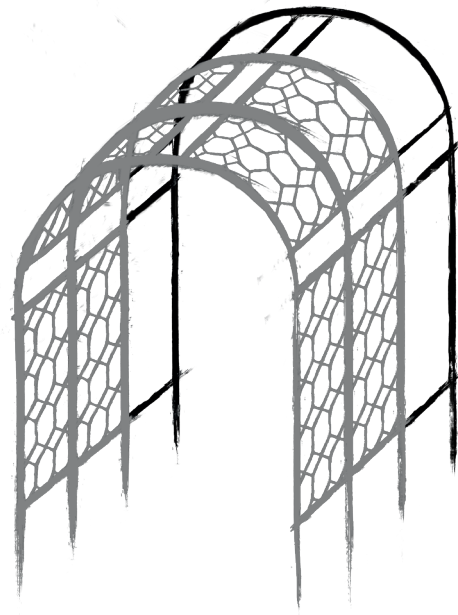


ASSEMBLY INSTRUCTIONS

Classic Extra Round Pergola Extension 40441-TBK, 40442-TBK, 40443-TBK, 40444-TBK & 40445-TBK



1 to 2 Days assembly time



Install in the Ground - Install Depth 38cm



2 to 3 people required to assemble



Hole maker & Fixings included



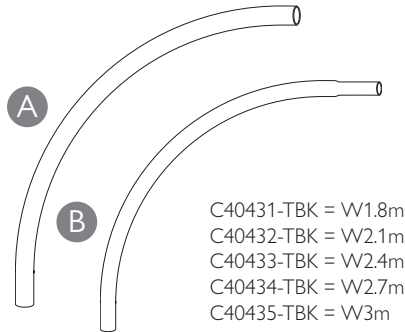
Patio feet available

Further information at agriframes.co.uk/help

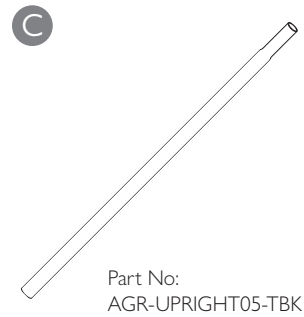
Parts List

A. Round arch curve x 1

B. Round arch curve with reduced end x 1



Upright with reduced end x 2



Spacer bar with reduced end
with one grub screw
x 8 for 1.8m, 2.1m & 2.4m
x 9 for 2.7m & 3m



1. 1" Large Moisture Seals
x 3 for 1.8m, 2.1m & 2.4m
x 2 for 2.7m & 3m
2. 7/8" Small Moisture Seals
x 8 for 1.8m, 2.1m & 2.4m
x 9 for 2.7m & 3m

1. Part No: AGR-A610/38-TBK
2. Part No: AGR-A610/41-TBK

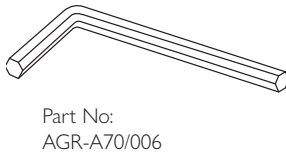


1. 1" Large End Plugs x 2
2. 7/8" Small End Plugs
x 8 for 1.8m, 2.1m & 2.4m
Small End Plugs
x 9 for 2.7m & 3m



1. Part No: AGR-A610/08
2. Part No: AGR-A610/16

Allen Key x 1

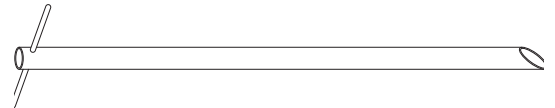


Spare grub screw - 1 bag



Part No:
AGR-A73/002

Hole maker x 1

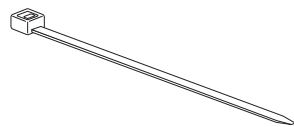


Part No:
71520-TBK

Lattice Panels (optional)



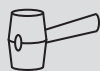
Cable Ties (optional)



In addition, you may need the assistance of another person and use of the following tools which are not included:



Step ladder



Rubber or wooden
mallet



Spirit level



Tape measure



Wire cutters
(if fitting lattice)

In the unlikely event you are missing any components please call **0117 934 1790** and state the name of the product, size and description of the item. (i.e. Classic Round Arch Matt Black 1.2m, End Plug.)

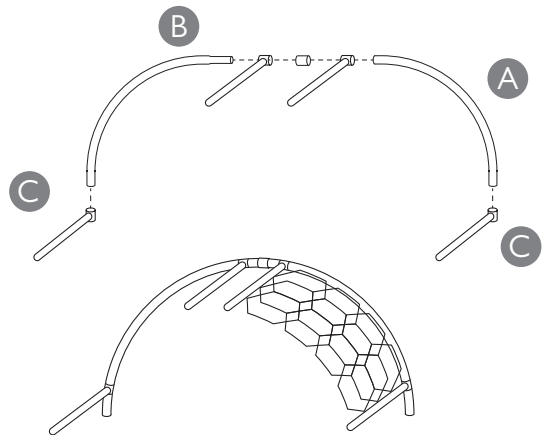
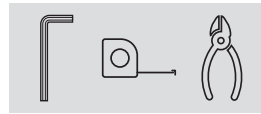
Assembly

Please read all the instructions carefully prior to construction.

IMPORTANT: Do not tighten grub screws until the structure is fully assembled (Step 5)

STEP 1

- Before assembly check the connectors and Pergola Cross Poles to ensure the grub screws are inserted into the holes on the ring clamps.
- Loosen these grub screws $\frac{1}{2}$ way out of the hole, to ensure when the ring clamps are moved into position the grub screw does not scratch the outer coating of the metal.
- Slide a moisture seal over the reduced ends of the 2 Round Curves and connect the plain ended curves to the reduced ended curves. Then cover the join with a moisture seal.
- Slide a Pergola cross pole onto the Round Curves (constructed in the step above) ensure that the Cross Poles are on the outside of the Pergola.
- Starting with the top Pergola Cross Poles, these poles should be positioned towards the join of the curves. Once you are satisfied with the Cross
- Poles position tighten the grub screw.
- The second Pergola Cross Pole needs to be placed 40" below the top Cross Pole, to allow for the lattice infill as illustrated in Figure 1. This may require the second cross pole to be positioned on the join between the curve and the upright.
- Slide a moisture seal over the end of the curve.
- Attach the lattice using the cable ties. Once the ties are secured, trim off the excess.

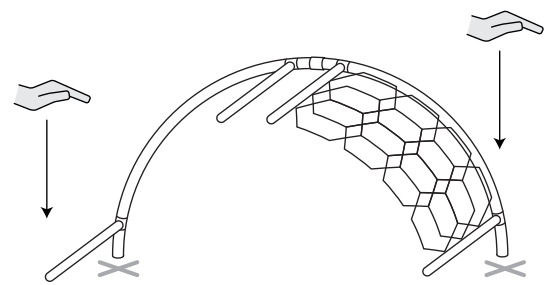


Positioning of the spacer bar

In many cases the position of the spacer bars is down to personal preference. However, if you have the lattice option, the spacer bars will need to be the correct distance apart following the curve of the structure.

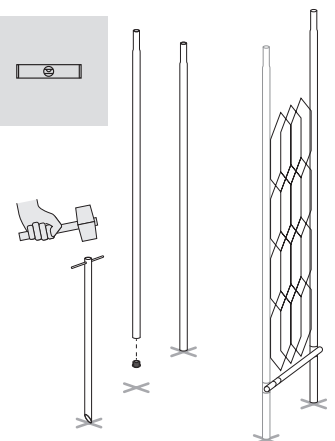
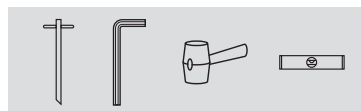
STEP 2

- Remove the End Caps from the Pergola Base Cross Poles, on the side you intend to attach this extension to. Insert the reduced end of the Pergola Extension Cross Pole into the Pergola Cross Pole on the Pergola Base.
- Then attach the end caps to the ends of the Pergola Extension Cross poles, which are attached to the Gothic Curves.
- Once the top of the Pergola has been completed move the structure to where it is to be installed and, firmly push the structure into the ground to make an impression, indentation or mark to indicate where the uprights should be placed. Then remove the top structure and check that the marks can clearly be seen.



STEP 3

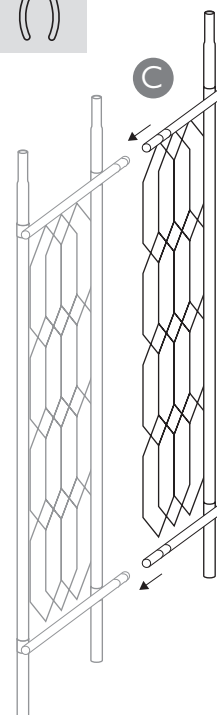
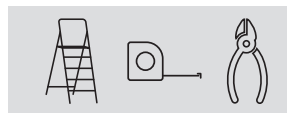
- Using the hole-maker make holes 15" into the ground, where you have marked or indented the ground in step 2, ensure that the holes are vertical to the ground and the same depth.
- Insert the end plugs into the non-reduced ends of the 2 uprights, then insert these uprights into holes in the ground, with the end plugs going into the holes.
- Slide a moisture seal over the reduced of the uprights.



Further information at agriframes.co.uk/help

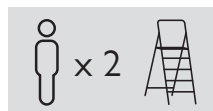
STEP 4

- Once the uprights have been inserted, slide on 2 sets of Pergola Extension Cross Poles to each set of uprights and insert the reduced end of the Pergola Extension Cross Pole into the Pergola Base Cross Poles.
- Once you are satisfied with the Cross Poles Position tighten the grub screws. Repeat this action with the remaining 2 Cross Poles on the remaining uprights.
- If you have chosen the lattice option you will need to position the Cross Poles, on the uprights, approximately 50" away from one another, as illustrated in Figure 1, to accommodate the lattice infill.
- If you are not using lattice the positioning of the Pergola Cross Poles can be adjusted to suit, however there needs to be two Cross Poles on each set of uprights and two Cross Poles on the curve to ensure that the structure is stable.
- The positioning of the Cross Poles described above is the best arrangement in our opinion, but it can be adjusted to best suit your requirements.
- Attach the lattice using the cable ties, once the ties are secured trim the excess.



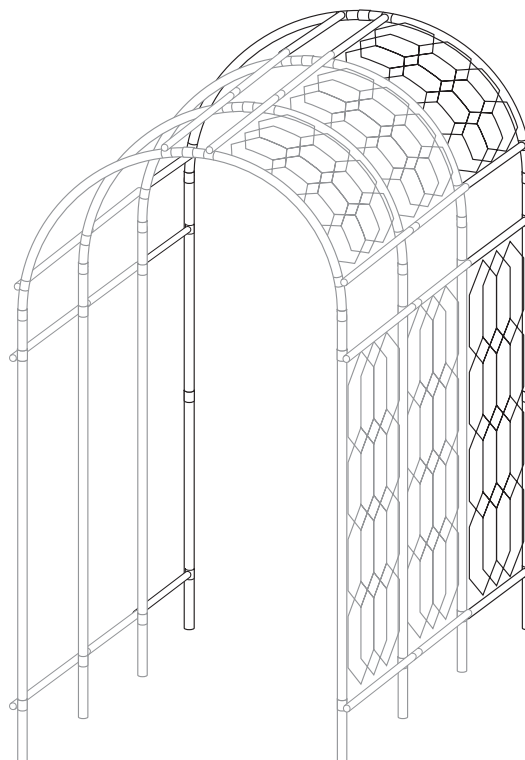
STEP 5

- Slide a moisture seal onto the top of each upright
- Lift the constructed Pergola top onto the uprights, cover the joints with moisture seals.
- You will need at least 2 people for this step due to the weight of the Pergola top.



Repeat the process

If the desired length is larger than that of a single extension set, it is possible to use multiple extension sets. To assemble them, repeat steps 1-5 for each set until the pergola reaches the desired dimensions.



Further information at agriframes.co.uk/help

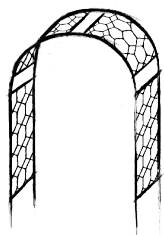
If you have any questions regarding assembly please call our customer service team on **0117 934 1790**

Traditional Collection

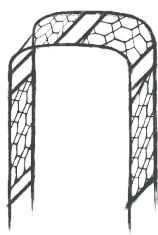
The Agriframes Traditional Collection is designed in the UK then handcrafted in our own workshops to guarantee the best quality.

The collection is made of high quality tubular galvanised steel, protected with our unique polymer coating in a stylish matt black textured finish to ensure long lasting durability. All products in this collection are backed with a 10-year guarantee.

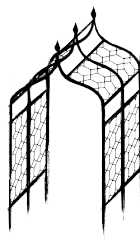
Arches & Pergolas



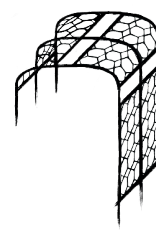
Round Arch



Monet Arch

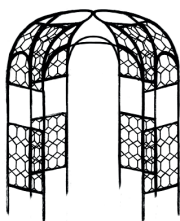


Gothic Pergola



Wall Pergola

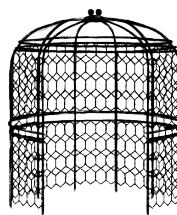
Gazebos & Arbours



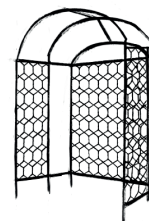
Round Gazebo



Dome Gazebo

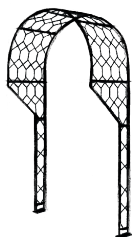


Sussex Arbour

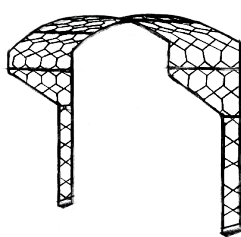


Harrogate Arbour

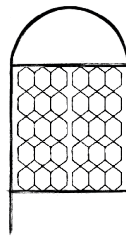
Porticoes & Screens



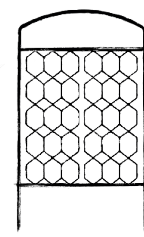
Round Portico



Edwardian Portico

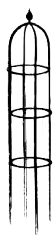


Round Screen



Monet Screen

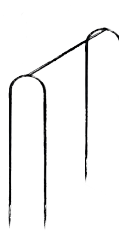
Obelisks & Plant Frames



Classic Obelisk



Tricorn Obelisk



Pea & Bean Hoops



Runner Bean Frame

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